

# DISD

## SD300

### Main Performance Parameters (Standard Configuration)

Total Operating Mass :	17,000 KG	Max. Traction Force :	164 KN
Rated Load :	5,000 KG	Max. Dump Height :	3,089 mm
Rated Power :	162 KW	Turning Radius(At Bucket Edge) :	6,470 mm
Rated Bucket Capacity :	2.7~4.0	Overall Dimensions	
Max. Breakout Force :	164 KN	(Length X Width X Height) :	8,020 X 2,992 X 3,450 mm



# The most efficient expert in loose bulk materials transfer!

Integrated with 40 years of international standard professional loader manufacturing technologies, Little Giant is suitable for Emerging countries's working conditions.



## SD300

### Key features

#### MAIN PERFORMANCE FEATURES

- The Weichai Steyr low-RPM engine features an oil pump that has accepted professional test bench special adjustment, making engine acceleration performance much higher than industry level.
- Reasonable match between transmission and torque converter as well as fully play of engine power enable the whole machine to deliver stronger traction force-14% higher than industry level.
- The advanced drive axle and improved differential bevel gear process have increased gear flexural strength by 34.6%, enhancing the reliability of the drive axle and extending its lifespan.
- With 3,200mm wheel base and turning radius reduced to 5,630mm, the machine model is specially designed for light materials, enabling greater agility of movement and more efficient operation.
- Manufactured according to a reasonable and optimized design based on typical working conditions, the hydraulic system adopts double-pump confluence technology, and makes full use of power and energy, thereby minimizing engine oil pressure load and power loss and enabling miniaturization of the hydraulic pump.
- The hydraulic cylinder seals and hydraulic holes in important areas are all imported PARKER brand parts, effectively improving the reliability of the hydraulic system.
- By using Doosan patented technology and a redesigned layout and materials, the cooling system significantly reduces hydraulic oil temperature and water temperature during operation and is capable of ensuring the unit's capacity to work 24hrs continuously under 45 °C of temperature without risk of overheating.
- Paints imported from South Korea offer more outstanding anti-rust and anti-fade effects.



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Perfect Match between Power and Speed, Unrivalled Work Efficiency in the Industry



“DISD – A Pioneer of Low-RPM Engine Matching Technology!”

### Engine

With 162KW rated power and 2,000 rpm rated rotation, the Weichai Steyr WD10G220E23 engine has been adjusted on the basis of condition subdivision, enabling lower fuel consumption in the most commonly used operating states.

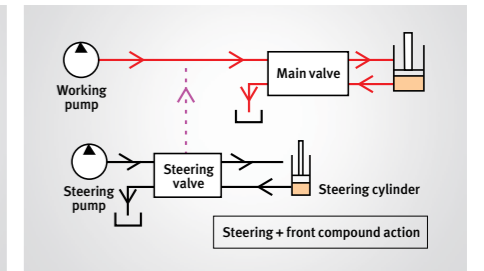
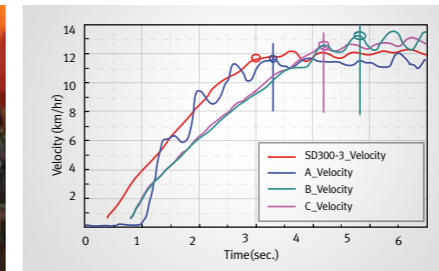


### Triple fuel filter

Triple fuel filters protect engine and fuel system from low quality fuel and make engine life longer



### Heavy duty pre-cleaner (Optional)



### GearBox

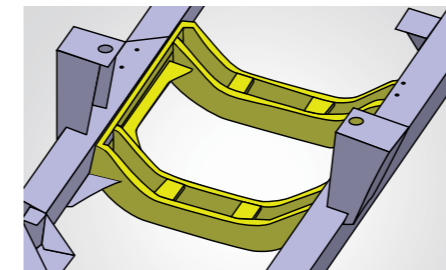
The torque converter gearbox from an established domestic manufacturer perfectly matches the engine, while Doosan's uniquely designed and patented gearshift-shock-improving technology efficiently prolongs the service life of the gearbox.

### Acceleration Performance Exceeds Industry Level

The injection pump has undergone special debugging at a professional test bench and features greatly improved engine acceleration performance, enabling Doosan machines to start work in the 3rd second while other brand machines are still in the acceleration phase.

### Advanced Double Pump Confluence Technology

The hydraulic system uses condition subdivision to realize a reasonable match, and makes full use of power and energy, thereby minimizing engine oil pressure load and power loss and enabling miniaturization of the hydraulic pump.



Connecting parts of swing frame adopt a reinforcement design to offer greater strength.



Thanks to the box-shaped structure of the rear frame side plates, the enhanced frame strength makes it easy to meet the challenge posed by harsh working conditions.

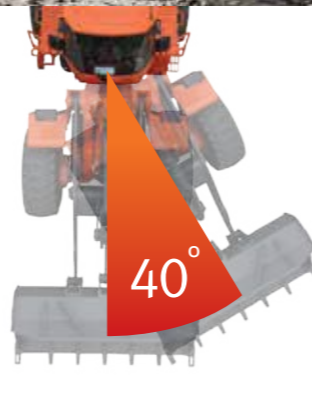


The whole center of gravity has been moved backward, and the real axle load bearing proportion has been increased to 54% resulting in a tipping load 10% higher than the industry level and greatly improved product stability.

Increasing the tilting angle a3 in the carry position allows the machine to move on bumpy roads without spilling any material, while increasing the dump angle a2 enables the machine to dump materials more quickly and completely.



With a 3.2m wheelbase and a 5,630mm turning radius at the bucket edge, which is the smallest among similar products in the industry, Doosan's machine is specifically designed for light density material working conditions and offers greater overall flexibility, as well as more apparent advantages especially in confined work spaces.



# Reliability

Low Oil Temperature for High Quality

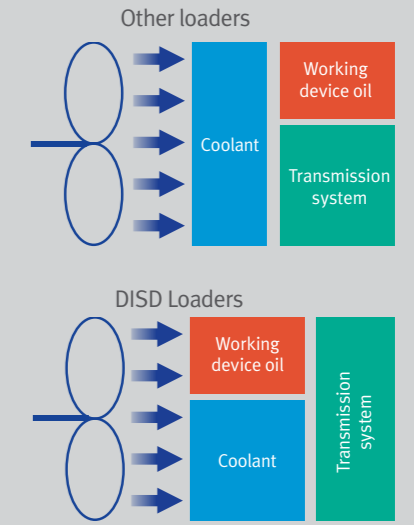
# SD300

Greater Reliability Ensured by Efficient Cooling, 24 Hours Continuous Work under 45°C Environment without Risk of Overheating



### Cooling System

By improving the cooling system's layout and materials, DISD's unique patented cooling technology greatly reduces hydraulic oil temperature and coolant temperature during operation time, thus resolving the high temperature problem that has been hanging over the industry for many years. The machine is guaranteed not to overheat even after 24hrs of continuous work under 45°C atmospheric temperature.



The hinge pins for operating devices in 6 positions have a radius of 5-10mm larger than similar products in the industry. The pin roll sets are made of highly wear-resistant materials and processed with a special heat treatment technology, thus offering greater durability and second-hand residual value.

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### Hydraulic Seal Piping

The adoption of PARKER brand parts has greatly improved the quality of the hydraulic system. In addition, all of the hydraulic parts must satisfy the endurance test standard in South Korea to ensure the high reliability of Doosan's loaders.



### Structural Parts

Made of high-strength steel and calculated using finite element analysis software, it guarantees easy operations under the most onerous and toughest working conditions.



New pilot soild main control valve has high precision machining and perfect fretting performance which may lower inside leak and proiong the service life. A ilot filter is added specially to increase the reliability of pilot system.

CASAPPA double pump has a higher volume rate, lower pulsation, lower failure rate, higher reliability and longer service life.



### Low Temperature Startup (Flame Preheating)

The low temperature startup device (Diesel electric heating + Air flame preheating) effectively improves work situations where it is difficult to startup in low temperatures during winter.



**Wet-Type Pre-Cleaner (optional)** Heavy duty type pre-cleaner for dusty environment.

**Clutch Cut-off (optional)** The transmission can be de-clutched by the operation of brake pedal to increase the power available to hydraulic pumps.



### Hydraulic System Action Time: 9.5 seconds

The sum total of the times of the three actions (lifting 5.5s, dumping 1.5s, lowering 3.6s) is 10.6s, which is much faster than the industry level, leading to a shorter cycle operation time and greater efficiency.

# Comfort

Technology that Respects Human Health and Safety

The whole system comes with a standard integrated driving system that respects human health and safety, relieves fatigue, and improves work efficiency.



## Cab Vision

DISD's New Full Vision Cab adopts Korean technology. The viewpoint has been moved forward and the front visual field has been broadened by 25%, while the installation of high-performance damping material guarantees superior sealing, sound insulation, shock absorption effects.

# SD300

The upgraded SD300 model guides operations, improves work efficiency, relieves fatigue, and is operated more comfortably and easily. The operating environment in the cab boasts an optimized ergonomic design, has plenty of space and a good visual field, and delivers safe and reliable protection on the basis of a people-oriented conception.



## Cab

The cab's interior features an ergonomic design, a super-large driving space, wider front and rear visual fields, a user-friendly design for easier operability, and industry-leading driving comfort. A new model of shock pad is used to provide stronger durability and reduced shock and noise, effectively relieving the driver's fatigue.



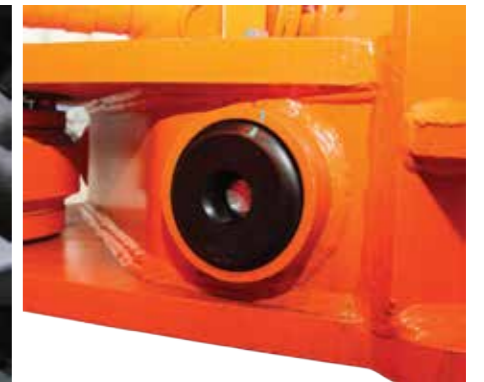
## Deluxe Seat

High back, deep-seated position, dual armrests and multi-level spring shock absorption guarantee a comfortable operation.



## Entertainment System

High-quality audio entertainment systems (MP3, radio) create a pleasant and relaxed work environment. A USB port is also available for charging mobile phones.



## Shock Pad

A new model of shock pad is used to provide stronger durability and reduced shock and noise, effectively relieving the driver's fatigue.



All-metal hood, greater durability



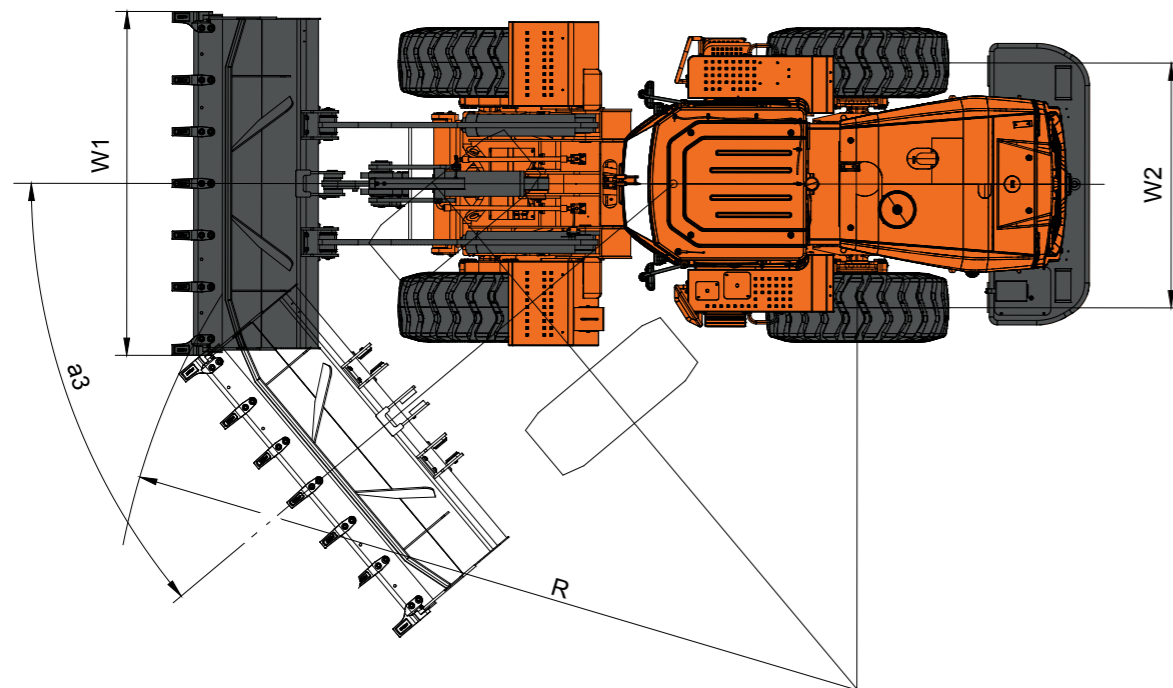
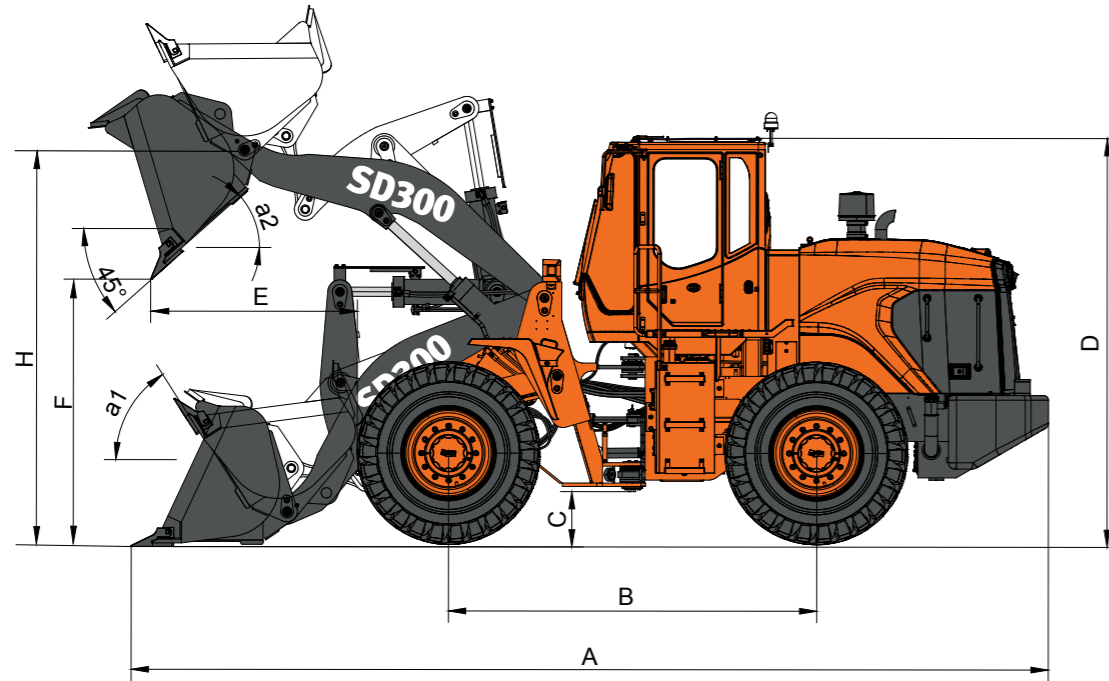
Both sides of the hood can be side-opened.

### Easier Replacement

The use of quick-change brake discs allows the user to check brake pads for excessive wear at any time and change the brake pads more easily without needing to remove the tires.



The booster pump delivers a higher augmented-thrust ratio, more stable braking performance, and more convenient daily maintenance thanks to its being mounted on the body's side.



## General Specification

Operating Weight	17 ton
Machine Dimensions (A x W1 x D)	8,020 X 2,992 X 3,450 mm
Ground Clearance (C)	420 mm
Wheel Base (B)	3,200 mm
Tread (W2)	2,174 mm
Turning Radius (Out tire edge)	5,630 mm
Steering Angle (a3)	40°

## Working Range

Dumping Height (F)	3,089 mm
Dump Reach (E)	1,308 mm
Max. Dump Angle (a2)	49°
Max. Tilt Angle on Ground (a1)	45°
Pin Hinge Height (H)	4,150 mm

## General parameters

Bucket capacity	2.7-4.0 m <sup>3</sup>
Operating weight	17 ton
Overall length x width x height (mm)	8,020 x 2,992 X 3,450
Rated load	5,000 KG
Wheelbase	3,200 mm
Tread	2,174 mm
Ground clearance	420 mm

## Engine

Model	Weichai Steyr engine WD10G220E23 (turbocharged)
Rated power	162 KW
Rated speed	2,000 rpm
Number of cylinders/bores/strokes	6 / 126 / 130
Displacement	9.7 L
Max. torque	980N.m / 1,300 - 1,500 rpm

## Optional items of equipment

Bucket	3.0 m <sup>3</sup>
Enlarged coal bucket	4.0 m <sup>3</sup>
Extended arm (dump height)	3,430 mm
Large-capacity air-conditioning	2.2 m <sup>3</sup>
Timber grapples	

## Transmission system

Torque converter	Twin turbo		
Gear box			
	Planetary gear	Multiple disc	Anti-shock power
	shift	clutch	shift
	Gear position	I	II
	Forward	1-12.2 km/hr	0-38 km/hr
	Backward	0-16.5 km/hr	
Drive form	Four-wheel drive		
Rear axle swing angle	11°		
Tire	23.5 - 25 - 16 PR		
Max. traction force	164 KN		
Max. climb angle	30°		
Max. steering angle	40°		
Turning Radius(Out tire edge)	5,630 mm		

## Capacity

Fuel tank capacity	300 L
Hydraulic oil tank capacity	245 L
Engine oil	19 L
Gear box oil	49 L
Drive axle oil (front/rear)	27 L / 27 L

## Working device

Max. dump height	3,089 mm
Dump reach	1,308 mm
Max. dump angle	49°
Max. Breakout Force	164 kN
Pin Hinge Height	4,150 mm

## Hydraulic system

Pump type	Gear pump			
Pump displacement	104.9mL/r			
System operating pressure	17MPa			
Front cycle time				
	Lifting	Dumping	Lowering	Total
	5.6 s	1.4 s	3.0 s	10.0 s

## Noise

Noise at driving position	≤80 dB(A)
Machine exterior radiated noise	≤108.7 dB(A)

## Loading Material Unit Weight (Please determine the precise loading material weight according to the densities of the different materials given in the Table.)

Material Name	Density Kg/m <sup>3</sup>	Material Name	Density Kg/m <sup>3</sup>	Material Name	Density Kg/m <sup>3</sup>			
Rubble	1,600	Dry	1,550	Sand rock	Crushed	1,550		
Mine refuse	650	Wet	1,725		Solid	2,300		
Clay	Dry excavated	1,485	Soil	Fine clay	1,125	Sand	Loose and dry	1,440
	Wet excavated	14725		Tight	1,840		Slightly wet	1,680
	Natural	1,650		Soft slurry	1730	Wet	1,850	
Clay and gravel	Dry	11,185	Granite	Dry compacted soil	1,520	Sand and gravel	Compacted wet sand	1,850
	Wet	1,650		Crushed	1,650		Dry	1,730
Coal	Smoke-free raw coal	1,190	Plaster	Solid	2,800	Furnace cinders	Wet	2,000
	Smoke raw coal	950		Crushed	1,810		Crushed	1,760
Weathered granite	75% rock,25% soil	1955	Limestone	Crushed	1,600	Trappide	Solid	2,100
	50% rock,50% soil	1,725		Solid	2,780		Crushed	1,740
	25% rock, 75% soil	1,585		Crushed	1,550	Solid	2,880	
Gravel	Pit gravel	1,900	Peat coal	Solid	2,600	Hematite	2,460	
	Dry	1,485		Dry	415	Magnetite	2,780	
	Dry(1/4" -2")	1,650	Wet	1,125	Iron pyrites	2,580		
	Wet(1/4" -2")	2,015	Alumina	1,425	Taconite	2,800		



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